



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
PO038993	THY001-VC	2	1	Net 30	M6061T6B1.000X12.000	6061-T6 Bar 1.00 X 12.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12	3/1/2018	12		S046508	Stock	2/28/2018	\$ 37.22 / ft
Total:										12		12					

Plex 2/28/2018 1:26 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038993

Supplier: THY001-VC
Thyssenkrupp Materials CA Ltd
O/A VPK Metal- c/o T27540
PO Box 4275, Postal "A"
Toronto
ON
M5W 5V8 Canada
Phone: 905 669 9444
Fax: 905 738 9033

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038993

PO Date: 2/8/18

Due Date: 2/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. 1202990461



Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6B00750X00.125		6061-T6 Bar .750 X .125 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	80 ft	0 ft	80 ft	\$0.72/ft	\$57.60
						80				
2	M6061T6B1.000X12.000		6061-T6 Bar 1.00 X 12.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	12 ft	0 ft	12 ft	\$37.22/ft	\$446.64
						12				
3	M6061T6B1.500X04.000		6061T6 Bar 1.500 X 4.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	12 ft	0 ft	12 ft	\$18.78/ft	\$225.36
						12				

FEB 15 2018

DAS
11
9-89

DAS
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9-89

FEB 28 2018

FEB 15 2018

DAS
11
9-89

Plex 2/9/18 11:07 AM dart.lavoie.chantal

2/9/2018

PURCHASE ORDER

Items										Unit Price (CAD)	Extended Price
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance			
4	M6061T6B2.000X03.500		6061-T6 Bar 2.00 X 3.50 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	2/14/18	12 ft	0 ft	12 ft		\$22.26/ft	\$267.12
5	M6061T6S0.3125X6.250		6061-T651 Sheet 0.3125" Thick Plate x 6.250" Wide	Firmed	2/14/18	12 ft	0 ft	12 ft		\$12.40/ft	\$148.80
Grand Total:										\$1,745.52	

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/9/18 11:07 AM dart.lavoie chantal



QUOTE

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

TEL: 613-632-5200
FAX: 613-632-5246

DATE: 02/05/2018
QUOTE NO: 1202990461
YOUR INQUIRY:
ATTENTION TO: CHANTAL LAVOIE
TEL: 613-632-5200
CUSTOMER NO: 10058125
DEPARTMENT: CAN TOR INS 01
CONTACT: Teresa Volpe
TEL:
FAX:
EMAIL: Teresa.Volpe@thyssenkrupp.com

PAGE 1 OF 4

Thank you for allowing us to quote on your requirement. Delivery contingent upon date ordered.

Delivery Address

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA
Unloading Point: UNLOAD POINT 1

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0010	ALFLR01588 2024 Aluminum T3 Sheet 0.12500 (+-.0035) X Width 48.0000 (+-.125) X Length 144 (+-.125) ASTM B209 2014 ROHS COMPLIANT SAE AMS 4037 Q SAE AMS-QQ-A-250/4B 2015 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 03/08/2018 12-15 DAYS FOR DELIVERY STOCK IN LAX	2 172.800	PC LB	491.01 CAD 1 PC	982.02
0020	ALREC00246 6061 T6511 Aluminum Extruded Rectangular 0.37500 (+-.008) X 2.5000 (+-.024) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 13.236	PC FT LB	5.42 CAD 1 FT	65.04
0030	ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/- .000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging Delivery Date: 02/09/2018	1 27.614	PC LB	155.00 CAD 1 PC	155.00

QUOTE

 02/05/2018
 1202990461

 CHANTAL LAVOIE
 613-632-5200

thyssenkrupp Materials NA 2821 Langstaff Road Concord ON L4K 5C6

 DART AEROSPACE LTD
 1270 ABERDEEN ST
 HAWKESBURY ON K6A 1K7
 Canada

 DATE:
 QUOTE NO:
 YOUR INQUIRY:
 ATTENTION TO:
 TEL:

PAGE 2 OF 4

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0040	ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+-.007) X 0.7500 (+-.010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	4 80 8.800	PC FT LB	0.72 CAD 1 FT	57.60
0050	ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 169.344	PC FT LB	37.22 CAD 1 FT	446.64
0060	ALREC00191 6061 T6511 Aluminum Extruded Rectangular 1.00000 (+-.012) X 8.0000 (+-.054) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 112.896	PC FT LB	25.87 CAD 1 FT	310.44
0070	ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 7.958 393.078	PC FT LB	130.28 CAD 1 FT	1,036.77

 OFFERING. ITEM REQUESTED
 NOT AVAILABLE/ SUBJECT TO
 PRIOR SALE



QUOTE

02/05/2018

1202990461

DATE:

QUOTE NO:

YOUR INQUIRY

ATTENTION TO:

TEL:

CHANTAL LAVOIE

613-632-5200

PAGE 3 OF 4

thyssenkrupp Materials NA 2821 Langstaff Road Concord ON L4K 5G6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0080	ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+-.014) X 4.0000 (+-.034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	1 12 84.672	PC FT LB	18.78 CAD 1 FT	225.36
0090	ALREC00023 6061 T6511 Aluminum Extruded Rectangular 1.00000 (+-.012) X 6.0000 (+-.044) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018	4 48 338.688	PC FT LB	18.17 CAD 1 FT	872.16
0100	ALREC00245 6061 T6511 Aluminum Extruded Rectangular 3.00000 (+-.024) X 6.0000 (+-.044) X 48 RBW Cutting - Standard +.125/- .000 Cut To Length 48.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/09/2018 * OFFERING	1 4 84.672	PC FT LB	64.55 CAD 1 FT	258.20

QUOTE

thyssenkrupp Materials NA 21121 Langstaff Road Concord ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE

02/05/2018

QUOTE NO:

1202990461

YOUR INQUIRY:

CHANTAL LAVOIE

ATTENTION TO:

613-632-5200

TEL:

PAGE 4 OF 4

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0110	ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+-.024) X 3.5000 (+-.024) X 144 RBW Cutting - Standard +.125/-.000 Cut To Length 144.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/09/2018	1 12 100.800	PC FT LB	22.26 CAD 1 FT	267.12

Weight total

1,506.600 LB

4,676.35

Items total

4,676.35

Net Amount

607.94

GST

5,284.29

TOTAL

Payment Terms: Within 30 days without deduction
Delivery Terms: PPD (gem. Incoterms 2000) PREPAID
Shipping Condition: General Delivery

COMPUTER GENERATED OFFER AND VALID WITHOUT SIGNATURE.

Please review the above items for accuracy.
Prices are quoted as price in effect at time of shipment.
Our standard terms and conditions apply should this quote become an order.

For terms and conditions please refer to website at <http://www.ikmna.com/ikmna/Resources/CustomerService/index.html>

Any obvious damage must be noted on the material delivery documentation at the time of receipt.
Tax exemption status documentation must be forwarded to credit department prior to order approval.
All returned material subject to restock charge.



ORDER CONFIRMATION

thyssenkrupp Materials NA, 2871 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

TEL: 613-632-5200
FAX: 613-632-5246

DATE: 02/09/2018
ORDER NO: **1403522958 ***
YOUR P/O: 038993 dtd 02/05/2018
ATTENTION TO: CHANTAL LAVOIE
TEL: 613-632-5200
10058125
CUSTOMER NO: CAN TOR INS 01
DEPARTMENT: Stan Ivers
CONTACT: 905-532-1350 ext -21350
TEL: 905-738-9033 ext 9033
FAX: STAN.IVERS@THYSSENKRUPP.COM
EMAIL: PP.COM
* please state on all documents

We thank you for your order which we confirm as follows:

Delivery Address

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA
Unloading Point: UNLOAD POINT 1

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0030	ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/- .000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging Order Number: 038993 Delivery Date: 02/16/2018 Energy Surcharge Item total:	27.614	1 PC LB	155.00 CAD 1 PC	155.00 25.00 <u>180.00</u>
0040	ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+.007) X 0.7500 (+.010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018	8.800	4 PC 80 FT LB	0.72 CAD 1 FT	57.60



ORDER CONFIRMATION

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE:

02/09/2018

ORDER NO:

1403522958 *

YOUR P/O:

038993 dtd. 02/05/2018

ATTENTION TO:

CHANTAL LAVOIE

TEL:

613-632-5200

* please state on all documents

PAGE 2 OF 3

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0050	ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/22/2018	1 12 169.344	PC FT LB	37.22 CAD 1 FT	446.64
0080	ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+-.014) X 4.0000 (+-.034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018	1 12 84.672	PC FT LB	18.78 CAD 1 FT	225.36
0110	ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+-.024) X 3.5000 (+-.024) X 144 RBW Cutting - Standard +.125/- .000 Cut To Length 144.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018	1 12 100.800	PC FT LB	22.26 CAD 1 FT	267.12
		391.230	LB		
Weight total					1,176.72
Items total					1,176.72
Net Amount					152.98
GST					1,329.70
TOTAL					

ORDER CONFIRMATION

thyssenkrupp Materials NA 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE: 02/09/2018
ORDER NO: 1403522958 *
YOUR P/O: 038993 dtd. 02/05/2018
ATTENTION TO: CHANTAL LAVOIE
TEL: 613-632-5200
* please state on all documents

PAGE 3 OF 3

Payment Terms: Within 30 days without deduction
Delivery Terms: PPD (gem. Incoterms 2000) TRANSFER TRUCK
Shipping Condition: General Delivery

Please review the above items for accuracy.
Prices are quoted as price in effect at time of shipment.
Our standard terms and conditions apply should this quote become an order.

For terms and conditions please refer to website at <http://www.tkmna.com/tkmna/Resources/CustomerService/index.html>

Any obvious damage must be noted on the material delivery documentation at the time of receipt.
Tax exemption status documentation must be forwarded to credit department prior to order approval.
All returned material subject to restock charge.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 4606 H6B1.000X12.000

PO / BATCH NO.: C38493 / 5046508

DATE: FEB 28 2018

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>Astm B221</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>Heat # 201802007</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>11</u>		SIGNED OFF BY: _____	
DATE: <u>9-8 FEB 28 2018</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6B | T.TTT | X | WW.WWW | THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
R 2009-09-03
MAD

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211B221 (EN D7-1)	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	W		
CHECKED	AJS		
MFG. APPR.	MAD		
APPROVED			
DE APPR.			
DATE	09.07.13		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M6061T6B			
REV. B			
SHEET 1 OF 1			
TITLE			
6061-T6 BAR			
SCALE			
NTS			
COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD NOT TO BE USED FOR ANY OTHER PURPOSE WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			



thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DELIVERY NOTE



ARP
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE: 02/28/2018
DOC. NO: 2405786315*
BOL. NO: 2405786315
ORDER NO: 1403522958
YOUR P/O: 038993
CUSTOMER NO: 10058125
Route: 303-A
CONTACT: Stan Ivers
TEL: 905-532-1350 ext 21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRUP
P.COM

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAGE NO
0010	ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging	1 PC 171 lb	1008335701
	TAGNUM QTY UOMVEND VENDPO HLOT		
	PCS		
	2001313120 1 PC SERVICE C 5400384190 201802007		1

Total Gross Weight

176.000 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid TRANSFER TRUCK

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE:	02/28/2018
DOC. NO:	2405786315*
BOL. NO:	2405786315
ORDER NO:	1403522958
YOUR P/O:	038993
CUSTOMER NO:	10058125
Route:	303-A
CONTACT:	Stan Ivers
TEL:	905-532-1350 ext 21350
FAX:	905-738-9033 ext 9033
EMAIL:	STAN.IVERS@THYSSENKRUP P.COM

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date ou la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance





Service Center Metals

5850 Quality Way
Prince George, VA 23875

Can Do.



CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
941763	2

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTIFICATION
ThyssenKrupp Materials NA	357634	PL0741	2/9/2018	ASTM-B221-14 StencilCont
SHIP TO	CUSTOMER PO	ALLOY / TEMPER	SALESPERSON	SPECIFICATION
ThyssenKrupp Materials NA-St Laurent, QC	5400384190	6061-T6511	D. Schroeder (Canada)	AMS-QQA-200/8 Rev-A
Quantity Certified	CUSTOMER PART NUMBER	DESCRIPTION		SPECIFICATION
2,370 lbs	ALREC13956	PL 1.000 x 12.000		RoHS 2011/65/EU Compliant

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

SCM is ISO 9001-2015 certified

This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201802007	2/6/18	min 52.00 max 52.00	min 47.30 max 47.30	min 17.30 max 17.30

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source:
001J18C117A	201802007	6061	0.74	0.39	0.33	0.10	0.91	0.11	0.06	0.03	97.33	0.05	0.15	United States of America

SCM products are melted and extruded in the USA

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 7/20/17

Print Date: 2/9/2018